

Date: Wednesday, 7/4/2007 3:34:57 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 33297
 Estimate Number : 12525
 P.O. Number : N/A
 This Issue : 7/4/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : SMALL /MED FAB
 Previous Run : 32195
 Written By : *Jeff 07-07-13*
 Checked & Approved By :
 Comment : Est Rev:A New Issue 06-09-08 EC

Drawing Name : BRACKET ASSY
 Part Number : D3531041
 Drawing Number : UNDER REVIEW
 Project Number : N/A
 Drawing Revision : N/A
 Material : N/A
 Due Date : 7/11/2007
 Qty: 1 Um: Each

PROTOTYPE

Additional Product

Job Number:



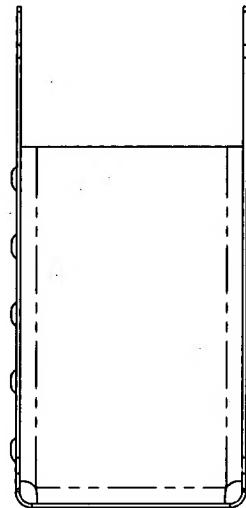
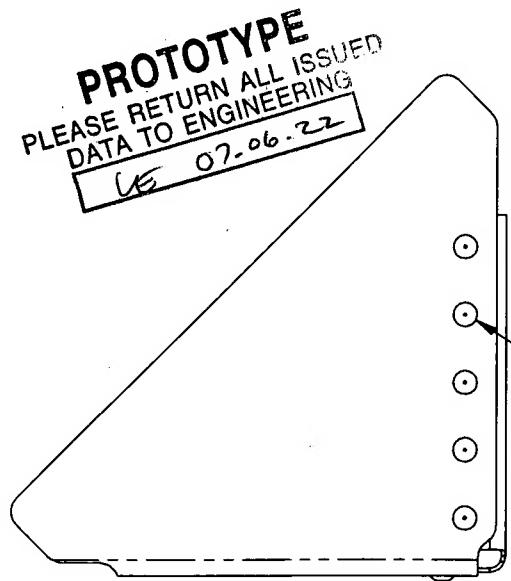
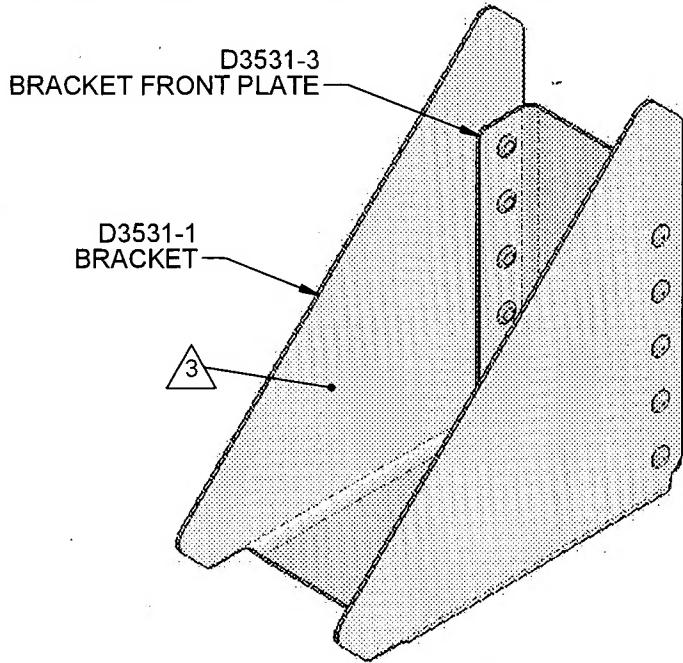
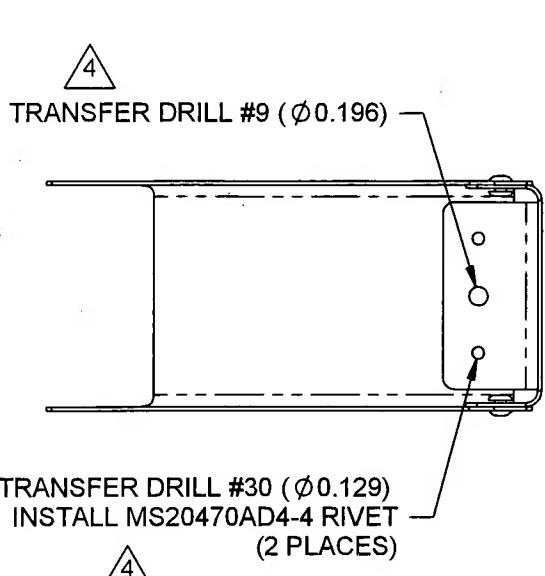
Seq. #:	Machine Or Operation:	Description :
1.0	D35311	BRACKET <div style="border: 1px solid black; padding: 5px; text-align: center;"> CERTIFICATE OF CONFORMITY REQUIRED </div> Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) <i>B 3 3 0 0</i>
2.0	D35313	BRACKET FRONT PLATE <div style="border: 1px solid black; padding: 5px; text-align: center;"> CERTIFICATE OF CONFORMITY REQUIRED </div> Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) <i>B 3 3 0 1</i>
3.0	MS20470AD44	Rivet, Universal Head <div style="border: 1px solid black; padding: 5px; text-align: center;"> <i>M104.885</i> </div> Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s) Rivet, Universal Head
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 <div style="border: 1px solid black; padding: 5px; text-align: center;"> <i>mfp 07-07-12</i> </div> Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg D3531
5.0	QC5	BENT PART IS SLIGHTLY TWISTED OK FOR TESTING <div style="border: 1px solid black; padding: 5px; text-align: center;"> ENGINEERING APPROVAL </div> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <i>mf 07-07-17</i> </div> Comment: INSPECT WORK TO CURRENT STEP <i>CB 07-07-17</i>
6.0	POWDER COATING	POWDER COATING <div style="border: 1px solid black; padding: 5px; text-align: center;"> <i>N/A</i> </div> Comment: POWDER COATING Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

Date: Wednesday, 7/4/2007 3:34:57 PM
User: Eric Charbonneau

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: BRACKET ASSY
Job Number: 33297		Part Number: D3531041
Job Number:		
Seq. #:	Machine Or Operation:	Description:
7.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION		
8.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
Identify and Stock Location: FOR ENGINEERING USE ONLY		
9.0	QC21	FINAL INSPECTION/W/O RELEASE
		
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion		 <i>07/07/18</i>

DESIGN <i>CB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED	DRAWING NO. D3531		
DATE 07.06.19		TITLE BRACKET ASSEMBLY		
REV A	DATE 07.06.19	SCALE 1:2		
REV A	DATE 07.06.19	DESCRIPTION NEW ISSUE		



D3531-041 BRACKET ASSEMBLY

NOTES:

- 1) FINISH: POWDER COAT ASSEMBLY BLACK
SANDTEX (4.3.5.7) PER DART QSI 005 4.3
ALL PARTS
- 2) ASSEMBLE PER DART QSI 003
- 3) IDENTIFY WITH DART P/N "D3531-041" USING
WHITE MARKER ON INSIDE OF BRACKET
ASSEMBLY, WHERE INDICATED
- 4) TRANSFER DRILL HOLES FROM D3531-1 BRACKET
THROUGH D3531-3 BRACKET FRONT PLATE
BEFORE FINISHING

PARTS LIST

QTY.	P/N	DESCRIPTION
X	D3531-041	BRACKET ASSEMBLY
1	D3531-1	BRACKET
1	D3531-3	BRACKET FRONT PLATE
12	MS20470AD4-4	RIVET